

CAD-COLOR® SuperTEK® Matte Clear Printable Heat Transfer Vinyl

Application Instructions



1-Color Application Instructions

Time: Tack for 5 seconds, peel cold, cover and seal 5 seconds.
Temperature: 280-300°F/ 138-150°C
Pressure: Medium (#6 on Hotronix)



Care Instructions

Machine wash inside-out using mild detergent.
 Do not use bleach. Dry at a normal dryer setting on household machines. Do not dry clean.



Material/Fabric Compatibility

- 100% Cotton
- 100% Polyester
- 100% Preshrunk Cotton
- Cotton/Poly Blends
- Lycra®/Spandex Blends
- Nylon



Heated Lower Platen Application

Lower Platen: 320°F
Upper Platen: 250°F
Time: 12-15 seconds (depending on thickness of garment)
Pressure: Medium



Storage

Store in a cool and dry area around 65 to 70 degrees Fahrenheit with 50% relative humidity. Keep away from direct heat, sunlight and humidity. Recommended shelf life is one year.



Cutter Guidelines

Cutter	Blade	Force	Offset	Speed
Roland® GX-24	45°	80-90g	.25	30cm/s
Roland® VP-300	45°	80-90g	.25	30cm/s
Roland® SP-300	45°	80-90g	.25	30cm/s
Roland® XC-540	45°	80-90g	.25	30cm/s

Always test cut prior to any production run. For optimal cutting and weeding, maintain a line thickness of at least 1/16" for lettering & logos.

PARA MÁS INFORMACIÓN

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