

CAD-CUT® Fashion-FILM® Heat Transfer Vinyl

Application Instructions

1 Color on Polyester & Blends

Time: 15 seconds
Temperature: 320°F/160°C
Pressure: Medium
Peel: Hot

Heated Lower Platen on 100% Polyester

Lower Platen: 320°F
Upper Platen: 270°F
Time: 10 seconds
Pressure: 60 psi (#6/Medium on Hotronix® machines)
Peel: Hot

Note: Power Platen not recommended for use with 100% cotton fabrics. For blends with high cotton content proceed with caution. Test application using upper heat only, if it scorches test using lower heat. Decrease pressure for smaller Power Platen sizes.

360 IQ Hat Press

Top Heat: 280°F
Bottom Heat: 320°F
Time: 45 seconds
Pressure: Medium to Firm

Note: Use 1/8" foam cover pad for best application

Storage

Store in a cool and dry area around 65 to 70 degrees Fahrenheit with 50% relative humidity. Keep away from direct heat, sunlight and humidity. Recommended shelf life is one year.

Material Combination Instructions

2 Color on Polyester & Blends

Time: Tack background 2 seconds, peel hot, place foreground on top, 15 seconds
Temperature: 320°F/160°C
Pressure: Medium
Peel: Hot

Heated Lower Platen Instructions for 95% Polyester / 5% Spandex / Triblend

Lower Platen: 290°F
Upper Platen: 270°F
Time: 30 secs
Pressure: 60 psi (#6/Medium on Hotronix®)
Peel: Hot

Care Instructions

Machine wash inside-out using mild detergent. Do not use bleach. Dry at a normal dryer setting on household machines. Do not dry clean.

Material/Fabric Compatibility

- 100% Cotton
- 100% Polyester
- 100% Preshrunk Cotton
- Cotton/Poly Blends
- Lycra®/Spandex Blends

Fashion-FILM® and Fashion-FILM®

Temperature: 320°F / 160°C
Pressure: Medium
Time: Apply Fashion-FILM® background for 2 seconds, peel hot
 Apply Fashion-FILM® for 15 seconds, peel hot

Cutter Guidelines

Cutter	Blade	Force	Offset	Speed
GCC	45°/60°	80g - 90g	0.25	25 - 50 cm/s
Graphtec	45°	10	1	35
Ioline 100	45°	90g	.15	12:15
Ioline 300	30°	100g	.15	12:15
Roland GX-24	45°	80g - 90g	.25	25 - 50 cm/s

Always test cut prior to any production run. For optimal cutting and weeding, maintain a line thickness of at least 1/16" for lettering & logos.

PARA MÁS INFORMACIÓN

Bogotá
 Calle 71B No. 28 - 36, Barrio Alcázares
 ventas@signproducts.com.co

Medellín
 Calle 32F No. 76-56, Barrio Laureles
 asismedellin@signproducts.com.co

www.signproducts.com.co