

## CAD-CUT® Flock II Heat Transfer Vinyl

### Application Instructions



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**Time:** 15 seconds  
**Temperature:** 310°F/154°C  
**Pressure:** Medium  
**Peel:** Warm



#### 360 IQ Hat Press

**Top Heat:** 280°F  
**Bottom Heat:** 320°F  
**Time:** 45 seconds  
**Pressure:** Medium to Firm

**Note:** Use 1/8" foam cover pad for best application



#### Care Instructions

Machine wash inside-out using mild detergent.  
 Do not use bleach. Dry at a normal dryer setting on household machines. Do not dry clean.



#### Storage

Store in a cool and dry area around 65 to 70 degrees Fahrenheit with 50% relative humidity. Keep away from direct heat, sunlight and humidity. Recommended shelf life is one year.



#### Material/Fabric Compatibility

- 100% Cotton
- 100% Polyester
- Cotton/Poly Blends



#### Material Combination Instructions

##### Flock and Fashion-FILM®

**Temperature:** 320°F / 160°C  
**Pressure:** Medium  
**Time:** Apply Fashion Film™ background for 2 seconds, peel warm  
 Apply Flock for 12 seconds, peel cold



#### Cutter Guidelines

Cutter	Blade	Force	Offset	Speed
Graphtec	45°	13	.225 mm	20 cm/s
Roland GS-24	45°	100g	.250 mm	20 cm/s



Always test cut prior to any production run. For optimal cutting and weeding, maintain a line thickness of at least 1/16" for lettering & logos.

## PARA MÁS INFORMACIÓN

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