

Poly-TWILL™ Polyester Twill Fabric

Application Instructions

1 1-Color Application Instructions

Time: 8-10 seconds
Temperature: 330°F/165°C
Pressure: Medium

Care Instructions

Machine wash inside-out using mild detergent.
Do not use bleach. Dry at a normal dryer setting on household machines. Do not dry clean.

Tacking for 2-3 seconds will allow you to realign letters if any shifting has occurred.

A tight, zig-zag stitch or satin stitch is recommended for sewing Poly-TWILL.

Be sure to use a Heat Printing Pillow inside the garment to prevent marks on transfers and lettering.

2 2-Color Application Instructions


Tack: Tack foreground to background with heat press or iron between two Reusable Cover Sheets.
Sew: Sew foreground to background before tacking to garment.
Final Application: Pre-press garment and tack your pre-sewn two-color lettering in place for final sewing.

Storage

Store in a cool and dry area around 65 to 70 degrees Fahrenheit with 50% relative humidity. Keep away from direct heat, sunlight and humidity. Recommended shelf life is one year.

Cutter Guidelines

Speed	Blade	Force	Offset	Speed
GCC	Twill Blade	150g	0.225	25 - 50 cm/s
Graphtec	45°	15	1	25
Roland GX-24	Twill Blade	150g	0.225	25 - 50 cm/s

 Always test cut prior to any production run. For optimal cutting and weeding, maintain a line thickness of at least 1/16" for lettering & logos.

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